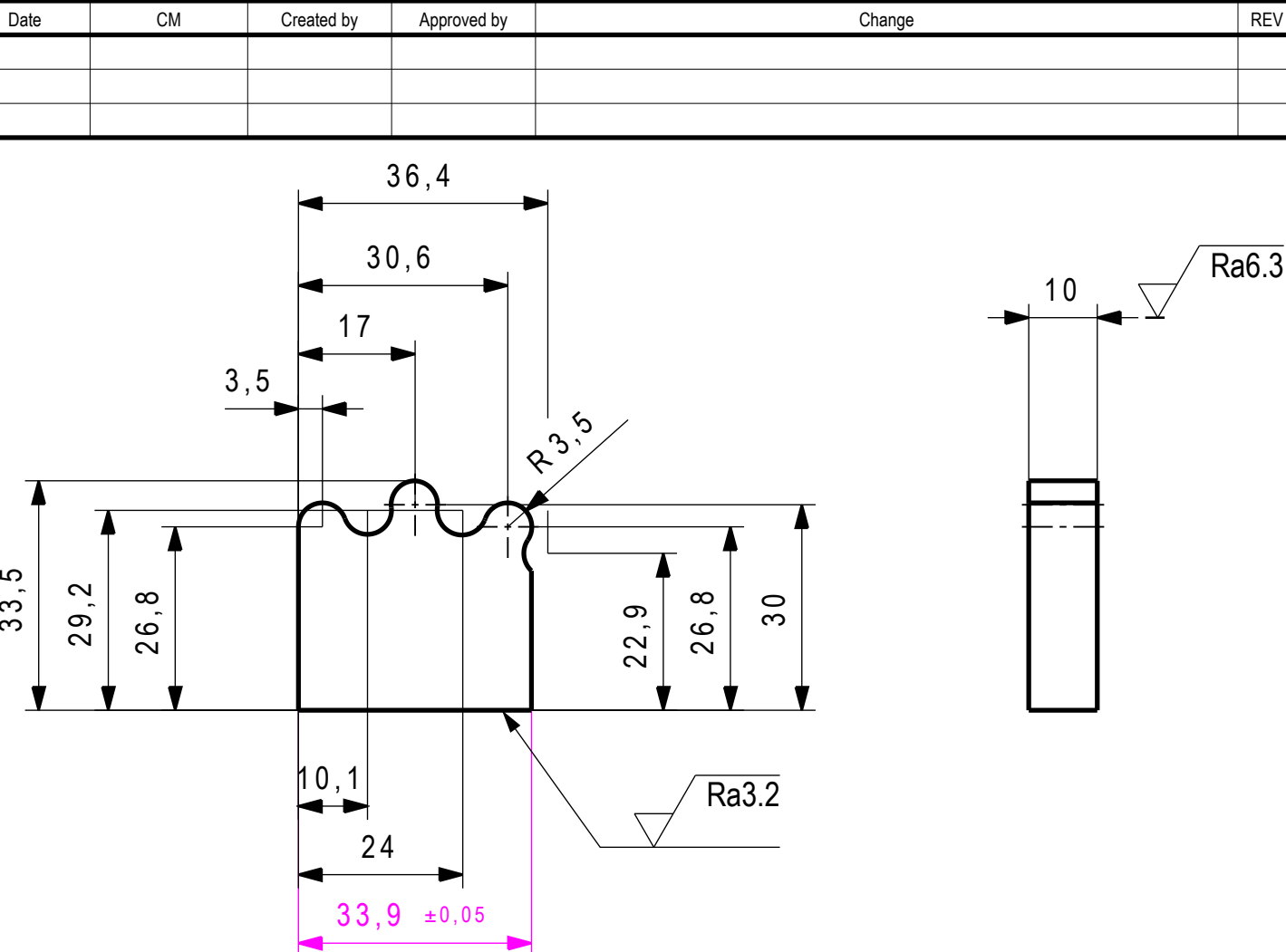


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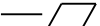
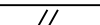




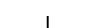
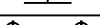
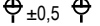
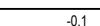



2

3

4



ECARTS CONVENTIONNELS POUR COTES SANS TOLERANCES
CONVENTIONAL DEVIATIONS FOR DIMENSIONS WITHOUT TOLERANCES

Linear	≤6	>6	>30	>120	>400	>1000	>2000	ISO 2768-1 Classe m
	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2	
Angular	≤10	>10	>30	>100	>300	>1000	ISO 2768-2 Classe H	
	0,02	0,06	0,1	0,2	0,3	0,4		
Surface	0,01	0,03	0,05	0,1	0,15	0,2	1/2 valeur	
								
Form	≤10	>10	>50	>120	>400	ISO 2768-1 Classe m		
	±1°	±0°30'	±0°20'	±0°10'	±0°5'			
Position	≤100	>100	>300	>1000				ISO 2768-2 Classe H
	0,2	0,3	0,4	0,5	0,1	0,5	≤0,1	
 ±0,5	ENTRAXE DE PERCAGE DISTANCE BETWEEN CENTERS HOLES						Trous de passage H13 Clearance holes H13 ISO 273	
								
 -0,1 +0,3	ARETES ABATTUES DEBURR			DEGAGEMENT ARRONDI RELEASE			 +1 +0,5	ISO 13715
								

Ra 1.6 (✓)

VERZINKT PASSIVIERT BLAU 10+5 µm

TOLERANZFELD ISO IT 7 UND
WENIGER SIND ZU SCHÜTZEN

1	---			S235JRC (EN 10025-2)	45/20 x 45	0.09
Mark	Code of the raw	Designation	Qty	Raw material	Dimension	kg
Component	kg	Analog	Product	Element		
---	0			-		

Description, local language			Page 1/1	Created by	JORDAN_Q	19.07.2006		
VERZÄHNUNGSSTÜCK_1				Approved by DMS				
English description				Approved by IEP				
-				Approved by RD				
According to Bobst Specification (STF)			INTERNAL		<div><div></div><div>BOBST</div><div>© Bobst Mex SA CH-1001 LAUSANNE</div></div>			
Scale	1:1	A4	BSA 2502 2187 00 EX				Revision	Edition
Metric	<div><div></div><div></div></div>	<div><div></div><div></div></div>					-	00